Step 1/32

IAG-ACC-F3066 - IAG I-Line Tailgate Table No Drill with Molle Panel FOR 2021+ FORD BRONCO

Part# IAG-ACC-F3066

Congratulations on the purchase of your IAG I-Line Tailgate Table No Drill with Molle Panel, and thank you for choosing IAG Performance. These instructions are intended for users with basic mechanical skills. Professional installation is not required. The average installation time is 40-45 minutes.

Video Instructions can be found here:

https://youtu.be/oH3NmesMUbw

Step 2/32

IAG-ACC-F3066 - IAG I-Line Tailgate Table No Drill with Molle Panel FOR 2021+ FORD BRONCO

Part# IAG-ACC-F3066

Tools Required For Installation:

1/4" Drive Ratchet
8MM Socket
10MM Socket
10MM Wrench

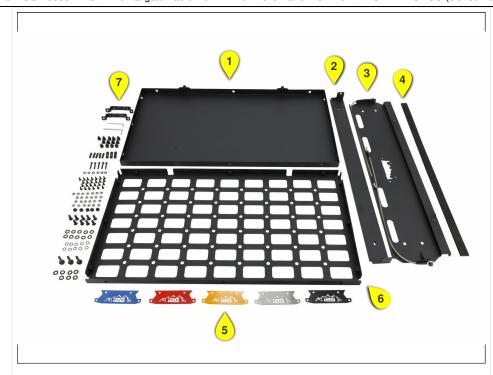**M4 Allen Wrench (Included)**

M2.5 Allen Wrench (Included)

Step 3/32

IAG-ACC-F3066 - IAG I-Line Tailgate Table No Drill with Molle Panel FOR 2021+ FORD BRONCO

NOT ALL HARDWARE INCLUDED WILL BE USED. EXTRA HARDWARE IS PROVIDED IN CASE OF LOSS AND FOR OTHER APPLICATIONS.

Step 4/32

Numbered annotations (7)

1. Tailgate Table
2. Lower Support Panel
3. Upper Support Panel
4. Foam Pad
5. Color plate x 5
6. Molle Panel
7. Mounting Bracket x 2

Step 5/32

Numbered annotations (14)

1. Allen Key
2. M6 Socket Bolt
3. Small Slot Nut
4. Large Slot Nut
5. M4 Allen Bolt
6. Small Flat Metal Washer
7. M6 Allen Bolt
8. M6 Socket Nut
9. M6 Socket Nut
10. M6 Allen Bolt
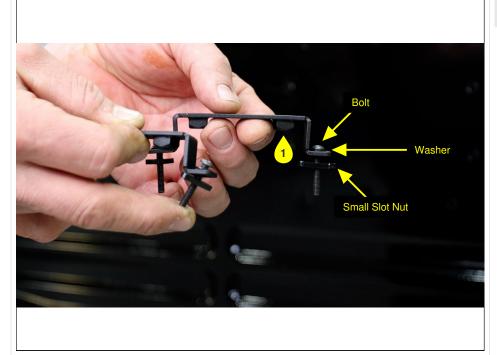11. Large Flat Metal Washer
12. Split Washer
13. M6 Socket Bolt

Step 6/32

Numbered annotations (1)

1 Remove the rear tailgate cover by pulling straight toward you to release the clips.
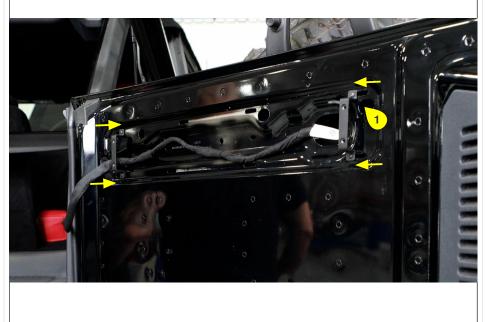
Step 7/32

Bolt

Washer

Small Slot Nut

Step 8/32

Numbered annotations (1)

1 Install the mounting brackets on the four outside slots on the tail gate. When tightening the mounting bracket screws, pull on the mounting bracket slightly.

Step 9/32

Numbered annotations (1)

1 Both mounting brackets installed. Take note of the orientation of the brackets. They should be towards the inside of the slots in the tailgate.

Step 10/32

Numbered annotations (1)

1 Apply the foam pad along the back of the upper support panel by peeling backing paper off exposing the adhesive layer.

Step 11/32

Numbered annotations (1)

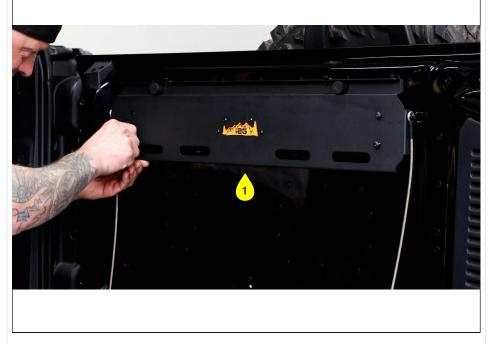1 Select preferred color plate and install using provided M4 hardware.

Step 12/32

Numbered annotations (1)

1 Locate four of the M6 Allen bolts.

Step 13/32
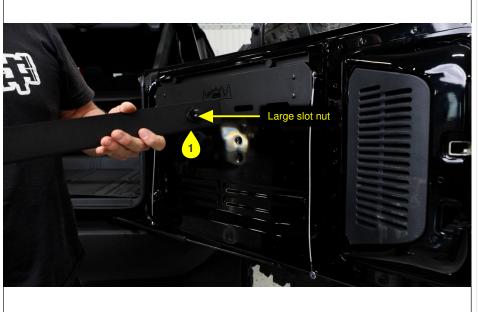
Numbered annotations (1)

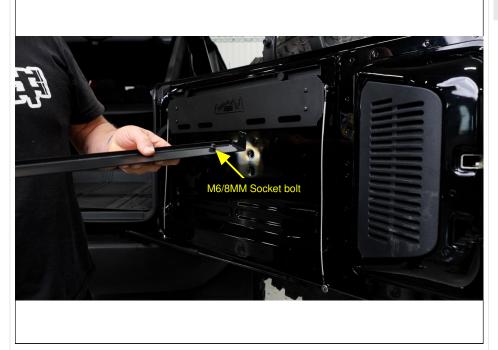1 Mount the upper support panel using the four (M6/4MM Allen) bolts located in the previous step.
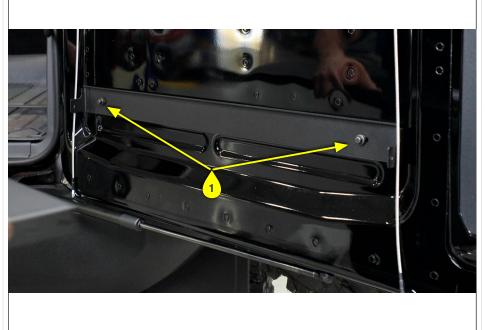
Step 14/32

Numbered annotations (1)

1 Prepare lower support panel for installation by installing two (M6/8MM Socket) bolts through the front of the panel and threading two large slot nuts on the bolts on the backside of the panel.

Large slot nut

Step 15/32

M6/8MM Socket bolt

Step 16/32

Numbered annotations (1)

1 Install the lower support panel onto the tailgate. Pull on the lower support panel slightly while tightening the bolts by hand. Tighten the two bolts using a wrench.
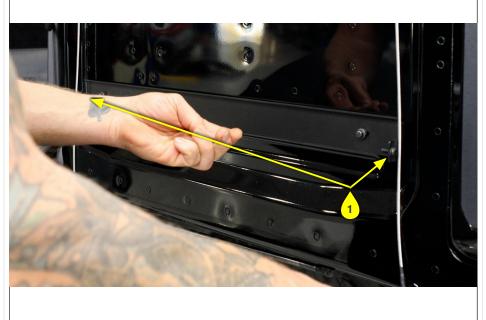
Step 17/32

Numbered annotations (1)

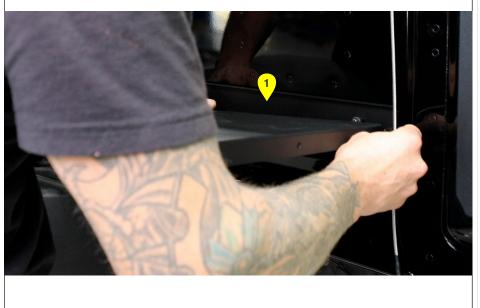1 Locate two M6Allen bolts, two metal flat washers, two plastic flat washers, and two M6 nuts.

M6/4MM Allen Bolts

Metal Flat Washer

Plastic Flat Washer

M6/10MM Socket Nuts

Step 18/32

Numbered annotations (1)

1 Insert M6 Allen bolts with metal flat washer on lower support panel. Insert plastic flat washer on bolt.

Step 19/32

Numbered annotations (1)

1 Locate table and move to lower support panel. Pass bolts through lower holes in table.

Step 20/32

Numbered annotations (1)

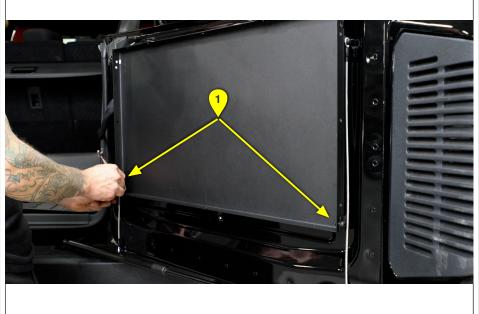**1** Lift table up slightly and install (M6/10MM Socket) nuts onto bolt hand tight.

Step 21/32

Numbered annotations (1)

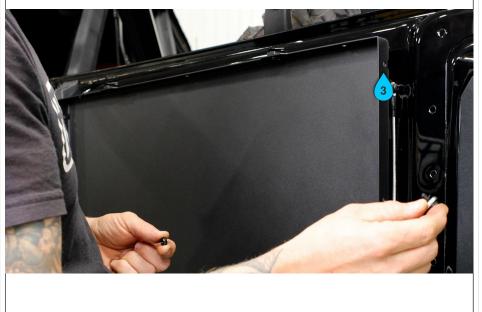**2** Install (M6/10MM Socket) nuts onto bolt hand tight on the other side of table.

Step 22/32

Numbered annotations (1)

1 Tighten nuts on both sides of table using wrench.

Step 23/32

Numbered annotations (1)

3 Mount support cables to top most holes in both sides of table using two (M6/4MM Allen) bolts, two metal flat washers, two plastic flat washers, and two (M6/10MM Socket) nuts. Order of installation should be -

1 - Bolt
2 - Support Cable
3- Plastic Flat Washer
4 - Table
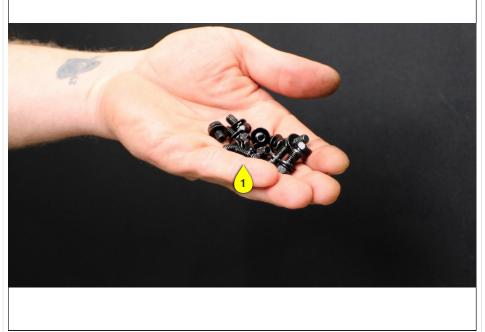5 - Metal Flat Washer
6 - Nut

Step 24/32

Numbered annotations (1)

1 Install the support cable to the table. Hardware should go in the order below.

1 - Bolt
2 - Support Cable
3- Plastic Flat Washer
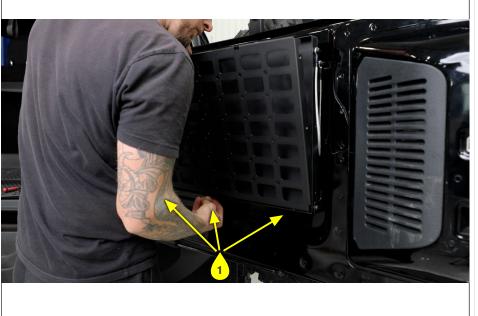4 - Table
5 - Metal Flat Washer
6 - Nut

Step 25/32

Numbered annotations (1)

1 Locate twelve M6 Socket bolts.

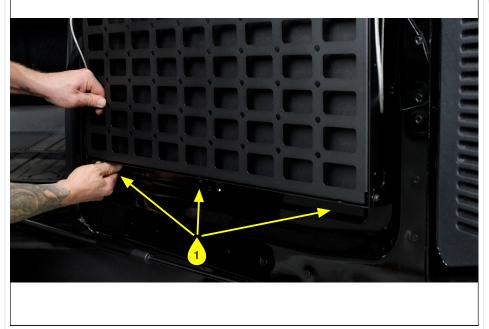## Step 26/32

Numbered annotations (1)

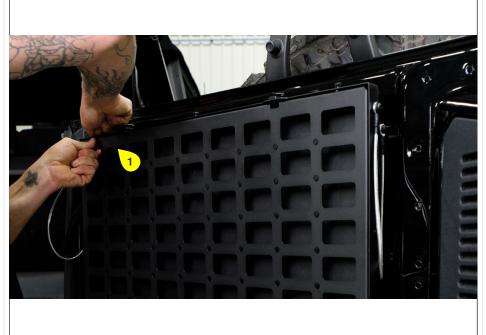1 Install the molle panel. Use three of the M6 Socket bolts to secure the molle panel to the table.

Step 27/32

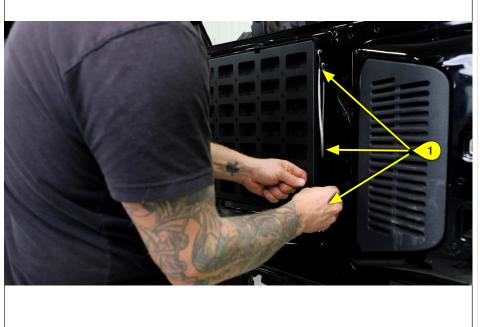Numbered annotations (1)

1 Tighten bolts by hand.

Step 28/32

Numbered annotations (1)
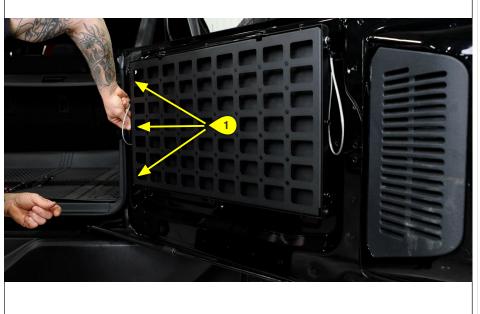
1 Install and tighten three upper bolts by hand.

Step 29/32

Numbered annotations (1)

1 Install three of the M6 Socket bolts on the side of the panel. Tighten bolts by hand.

Step 30/32

Numbered annotations (1)

1 Install three of the M6 Socket bolts on the other side of the panel. Tighten bolts by hand.

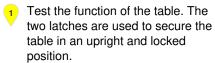
Step 31/32

Numbered annotations (1)

1 Tighten all twelve bolts installed in previous steps with wrench until tight.

Step 32/32

Numbered annotations (1)

1 Test the function of the table. The two latches are used to secure the table in an upright and locked position.